

Standard Textile Co., Inc. Processing Procedure Cumulus Top Sheets

PROCESSING REQUIREMENTS

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

	OPERATION	TIME	WATER LEVEL	TEMP.	SUPPLIES PER 100 LB. LOAD
1.	Flush	3 min.	High	100°F	--
2.	Break	15 min.	Low	160°F	8 oz. Nonionic detergent 4 oz. Alkali
3.	Suds	10 min.	Low	160°F	½ Break Supplies
4.	Bleach	8 min.	Low	150°F	1 qt. 1% Sodium Hypochlorite
5.	Rinse	3 min.	High	135°F	--
6.	Rinse	3 min.	High	120°F	--
7.	Rinse	3 min.	High	105°F	--
8.	Rinse	3 min.	High	90°F	--
9.	Sour/Softener	5 min.	Low	90°F	Sour to a pH of 5.5-6.5 6 oz. Softener

DRYING

Tumble dry at 160°F with an appropriate cool down cycle. Products should be folded immediately after cool down to prevent “hard” creases from developing.